

# COPEnhance 5511HS

**Material Notes:** UL recognized, 55 Shore D High Performance Polyester Elastomer with enhanced stability.

**Application:** Cable & Wire Jackets, Hose & Tubing, Sheet

**CAS:** 37282-12-5

Physical Properties	Metric	English	Comments (Standards/Test Method?)
Specific Gravity	1.18 g/cc	1.18 g/cc	ASTM D792
Water Absorption	0.6% @Temperature 23.0 °C, Time 86400 sec	0.6% @Temperature 73.4 °F, Time 24.0 hour	ASTM D570
Max Moisture Content			
- Injection Molding	0.01	0.01	
- Extrusion Molding	0.01	0.01	
Linear Mold Shrinkage, Flow	0.010 - 0.014 cm/cm @Thickness 3.20 mm	0.010 - 0.014 in/in @Thickness 0.126 in	ASTM D955
Melt Flow	23 g/10 min @Load 2.16 kg, Temperature 230 °C	23 g/10 min @Load 4.76 lb, Temperature 446 °F	ASTM D1238
Mechanical Properties	Metric	English	Comments
Hardness, Shore D, 15 sec.	52	52	ASTM D2240
Tensile Strength at Break	34 MPa, @Thickness 2.00 mm	4978 psi @Thickness 0.0787 in	50 mm/min; ASTM D638
Elongation at Break	600%, @Thickness 2.00 mm	600%, @Thickness 0.0787 in	50 mm/min; ASTM D638
Flexural Modulus	11.7 MPa @Thickness 6.40 mm	17.0 ksi @Thickness 0.252 in	15mm/min; ASTM D790
Izod Impact, Notched	NB, Temperature -40.0 °C	NB Temperature -40.0 °F	ASTM D256
	NB @Thickness 6.40 mm, Temperature 23.0 °C	NB @Thickness 0.252 in, Temperature 73.4 °F	ASTM D256
Tear Strength	-	-	ASTM D624 50 mm/min, at Break
Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+13 ohm-cm	>= 1.00e+13 ohm-cm	ASTM D257
Dielectric Strength	26.0 kV/mm @Thickness 1.00 mm	660 kV/in @Thickness 0.0394 in	ASTM D149
Comparative Tracking Index	600 V	600 V	Solution A; IEC 60112

<b>Thermal Properties</b>	<b>Metric</b>	<b>English</b>	<b>Comments</b>
Melting Point	208 °C	406 °F	Peak
Boiling Point	-	-	
Deflection Temperature at 0.46 MPa (66 psi)	-	-	Unannealed; ASTM D648
Flash Point	300 - 340 °C	572 - 644 °F	
<b>Processing Properties</b>	<b>Metric</b>	<b>English</b>	<b>Comments</b>
Rear Barrel Temperature	215 - 235 °C	419 - 455 °F	Injection Molding
Middle Barrel Temperature	215 - 235 °C	419 - 455 °F	Injection Molding
Front Barrel Temperature	225 - 245 °C	437 - 473 °F	Injection Molding
Nozzle Temperature	225 - 245 °C	437 - 473 °F	Injection Molding
Zone 1	205- 225 °C	401 - 437°F	Extrusion Molding
Zone 2	215- 235 °C	419 - 455 °F	Extrusion Molding
Zone 3	220 - 235 °C	428 - 455 °F	Extrusion Molding
Zone 4	225 - 240 °C	437 - 464 °F	Extrusion Molding
Adapter Temperature	225 - 240 °C	428 - 464 °F	Extrusion Molding
Die Temperature	215 - 230 °C	419 - 446 °F	Extrusion Molding
Melt Temperature	205- 240 °C	401 - 464 °F	Injection Molding
	205 - 240 °C	401 - 464 °F	Extrusion Molding
Mold Temperature	20.0 - 40.0 °C	104 - 140 °F	Injection Molding
Drying Temperature	80.0 - 90.0 °C	176 - 194 °F	Injection Molding
	80.0 - 90.0 °C	176 - 194 °F	Extrusion Molding
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	Injection Molding
	3.00 - 4.00 hour	3.00 - 4.00 hour	Extrusion Molding

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